



List 5325

EXOCARB® MAX-MINI UVM-DRL-10D, Miniature

SPEED FEED 331	CARBIDE	SS	2 FLUTE	TAPER	30°	SHANK h3	PACKED 1 PIECE
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Cutting Diameter Tolerance		
Size (mm)	mm	inch
0.02 ≤ D ≤ 0.08	+0/-0.003	+0/-0.0001



EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
8589102	●	-	-	-	0.020	0.00079	0.22	38.00	-	3.00
8589152	●	-	-	-	0.020	0.00079	0.22	38.00	0.125	-
8589103	●	-	-	-	0.030	0.00118	0.33	38.00	-	3.00
8589153	●	-	-	-	0.030	0.00118	0.33	38.00	0.125	-
8589104	●	-	-	-	0.040	0.00157	0.44	38.00	-	3.00
8589154	●	-	-	-	0.040	0.00157	0.44	38.00	0.125	-
8589105	●	-	-	-	0.050	0.00197	0.55	38.00	-	3.00
8589155	●	-	-	-	0.050	0.00197	0.55	38.00	0.125	-
8589108	●	-	-	-	0.080	0.00315	0.88	38.00	-	3.00
8589158	●	-	-	-	0.080	0.00315	0.88	38.00	0.125	-

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH		6061	7075		6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1018	1045				○	○	○		○	○	○	○	○	○	○	○

○ Good ○ Best

